

Empfohlene Reinraumklassen

ISO 4|5|6|7|8|9 GMP C|D

Tuch AlphaSat #TX1034

pure¹¹-Nr.: 1106119, Marke: TexWipe

Eigenschaften

Marke: TexWipe

• Struktur: Gestrick

Material: Polyester

Tränkung

• Lieferform in Verpackung: geschüttet (bulk)

Verpackungsform: Beutel

Anzahl in kleinster Unterverpackung: 200

Kantenverarbeitung: kalt geschnitten

DI-Wasser: 30 %

• Gebrauch: Einweg

Polyester/PES: 100 %

• Tränkung IPA: 70 %



Material

Polyester

Verpackung

• 800STK

Produktvarianten

pure¹¹-Nr.: 1106119, Tuch AlphaSat #TX1034

Größe: 10 x 10 cm (4 x 4"); Farbe: Weiß / VE: 800STK



Cleanroom Wipers AlphaWipe®

TECHNICAL DATA SHEET

Performance Characteristics

Property	Typical Value	Test Method*
Particles and Fibers		
LPC: ≥0.5 µm	8.4 x 10 ⁶ particles/m ²	1, TM22
Fibers: >100 μm	2,000 fibers/m ²	2, TM22
Nonvolatile Residue		
IPA extractant	0.06 g/m ²	1, TM1
DIW extractant	0.01 g/m ²	1, TM1
lons		
Sodium	0.15 ppm	1, TM18
Potassium	0.03 ppm	1, TM18
Chloride	0.10 ppm	1,TM18

Physical Characteristics

Property	Typical Value	Test Method*
Absorbency Sorptive capacity Sorptive rate	530 mL/m ² <0.3 seconds	1,TM20 1,TM20
Basis Weight	158 g/m²	1, TM20

*Test Methods

- 1 "Evaluating Wiping Materials Used in Cleanroom and Other Controlled Environments," IEST-RP-CC004.3, Institute for Environmental Sciences and Technology, Rolling Meadows, IL, 2004; www.iest.org.
- 2 E2090-12, "Standard Test Method for Size-Differentiated Counting of Particles and Fibers Released from Cleanroom Wipers Using Optical and Scanning Electron Microscopy," ASTM International, West Conshohocken, PA, 2012; www.astm.org.
- TM Refers to Texwipe Test Method available upon request. Contact Texwipe Customer Service at **www.texwipe.com** or **info@texwipe.com** for a copy.

Note: The data in this table represent typical analyses.

For non-sterile products:

- TX1034, TX1036, TX1039 filled using USP grade IPA.
- TX7031 filled using Semiconductor grade IPA.

For sterile products:

- Gamma irradiated to a Sterility Assurance Level of 10⁻⁶ according to AAMI Guidelines.
- Certificates of Compliance, Analysis and Irradiation attached to each case.
- Sterile Validation Documentation available upon request.
- STX1034 filled using USP grade IPA.

Texwipe holds ISO 9001 and ISO 14001 registrations.

All Texwipe products conform to GHS classification for labeling (where applicable). Shipping classification based on weight of inner package.









Cleanroom Wipers AlphaWipe®

TECHNICAL DATA SHEET



AlphaWipe® 100% Polyester

Products

Number	Description	Sterile	Packaging	Case
	– AlphaWipe®	0.01.110	_ · do.ug.ng	- 5455
SXT1004	4" x 4" (10 cm x 10 cm) dry, sterile	•	50 wipers/bag	50 bags
TX1004*	4" x 4" (10 cm x 10 cm) dry		300 wipers/bag (2 bags of 150 wipers)	20 bags
TX1009*	9" x 9" (23 cm x 23 cm) dry		150 wipers/bag (2 bags of 75 wipers)	10 bags
TX1009B*	9" x 9" (23 cm x 23 cm) dry		150 wipers/bag (2 bags of 75 wipers)	10 bags
TX3211	9" x 9" (23 cm x 23 cm) dry, SterileWipe® LP	•	100 wipers/bag (10 bags of 10 wipers)	5 bags
TX1031*	9" x 32" (23 cm x 81 cm) dry		20 wipers/bag	10 bags
TX1013*	12" x 12" (31 cm x 31 cm) dry		75 wipers/bag double bagged	10 bags
TX1025	24" x 44" (61 cm x 112 cm) dry		25 wipers/bag	3 bags
Pre-Wetted	Wipers – AlphaSat®			
STX1034	4" x 4" (10 cm x 10 cm) pre-wetted with 70% IPA, sterile	•	50 wipers/reclosable bag	8 bags
TX1034	4" x 4" (10 cm x 10 cm) pre-wetted with 70% IPA		200 wipers/reclosable bag	4 bags
TX1036	6" x 6" (15 cm x 15 cm) pre-wetted with 70% IPA		75 wipers/reclosable bag	12 bags
TX1039	9" x 9" (23 cm x 23 cm) pre-wetted with 70% IPA		50 wipers/reclosable bag	4 bags
TX7031	9" x 31" (23 cm x 79 cm) pre-wetted with 6% IPA		25 wipers/reclosable bag	4 bags

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Cleanroom Wipers AlphaWipe®

TECHNICAL DATA SHEET

Description

AlphaWipe® is made from 100% polyester material with a cut edge, cleanroom laundered.

Available dry (AlphaWipe®), pre-wetted (AlphaSat®), and sterile.

Applications

- Wiping and cleaning surfaces, equipment and parts.
- Spill control.
- Applying and removing lubricants, adhesives, residues and other solutions including disinfectants.
- Cleaning with solvents such as isopropyl alcohol (IPA), acetone, and degreasers.
- Cleaning gloves, notebooks, phones or any other item entering the cleanroom.
- Lining trays for holding, protecting, drying and storing of parts, equipment and devices.
- Appropriate for use with temperatures less than 400°F (205°C).

Industries

Aerospace	Animal Laboratory	Biologics	
Cleanroom Design/Build	Compounding Pharmacies	Data Storage	
Facilities Maintenance	Industrial	Laboratory	
Medical Device	Medical Device Microelectronics		
Printing/Graphics	Semiconductor	USP <797> / USP <800>	

Features & Benefits

- Constructed from 100% polyester creating a high absorbency wiper ideal for spill control, cleaning, and solution application.
- Cleanroom laundered and packaged providing ultra low levels of ions and non volatile residues.
- Designed for use on abrasive surfaces. This wiper will not easily snag or abrade releasing particles and fibers into the process or environment.
- Excellent chemical resistance for compatibility with a variety of solutions.
- Meets USP <797> and USP <800> wiper requirements.
- Autoclave safe (dry wipe).
- AlphaSat® products are pre-wet with 0.2 µm filtered 70% IPA / 30% DIW or 6% IPA / 94% DIW for ease of use
- AlphaSat® wipers provide a consistent, optimized cleaning efficiency with repeatable wetness VOC levels.
- AlphaSat® pre-wetted wipers are packaged in easy-to-use, recloseable slider bags, reducing solution evaporation that preserves the consistent wiper wetness level.
- Individually lot coded for ease of traceability and quality control.

Cleanroom Environment

- ISO Class 4 − 8
- Class 10 100,000
- EU Grade A D

Shelf Life

- Non-Sterile (Dry) 5 years from date of manufacture
- Non-Sterile (Pre-Wetted) 3 years from date of manufacture
- Sterile (Dry & Pre-Wetted) 3 years from the date of manufacture

Custom products available upon request.



^{*}Made in China